

**TL100**  
**Terex Mini Loaders**  
**Installation Instructions**



**1 800-267-2665**

**NOTE:** The following parts need to be replaced when installing the A/C  
Pulley - # 5411657026  
Belt # 5411657027

These are Terex part numbers, available through the spare parts department (662) 393-1806

For questions concerning this, please contact the TCE Service Department at (662) 393-1305.

**Evaporator:** The evaporator setup for the Terex loader is a “drop in” design that goes in under the operators seat. It uses the original heater blowers, air ducts, louvers, blower controls and air filters with some minor modifications to reduce the outside air intake.

Steps:

1. Open the storage compartment to the right of the operators seat. Remove the contents of the compartment. Remove the rubber mat on the bottom of the compartment. Remove the plastic compartment to the left of the operators seat. Remove the plastic panel directly behind the seat as well.



Remove before unbolting seat plate.

2. Unbolt the seat plate from the seat platform. Leave the seat attached to the plate. Slide the seat plate forward towards the steering wheel to expose the blowers and foam piece that covers the top of the heater box. Remove the foam piece and put aside for later re-installation.



Seat plate slid forward.

Heater coil

Evaporator goes in here.

3. Disconnect the two heater lines from the heater box. Remove all five flex ducts from the heater box.. Unscrew the front L mount bracket from the floor of the cab. (found between the 3<sup>rd</sup> and 4<sup>th</sup> air outlet.)



Unscrew L bracket from the floor.

Remove flex ducts.

Unplug blower wire harness.

Heater lines to be disconnected.

4. Remove the box from the cab and unscrew the top half of the box and remove the lid.



Blowers

Evaporator area

Spot for drain tube.

Heater

5. Drill a 1/2" hole in the box bottom in the middle of the dimpled area on the box.



1/2" hole drilled for drain tube.

6. Glue the copper drain tube adaptor into the 1/2" hole using 5 min epoxy.



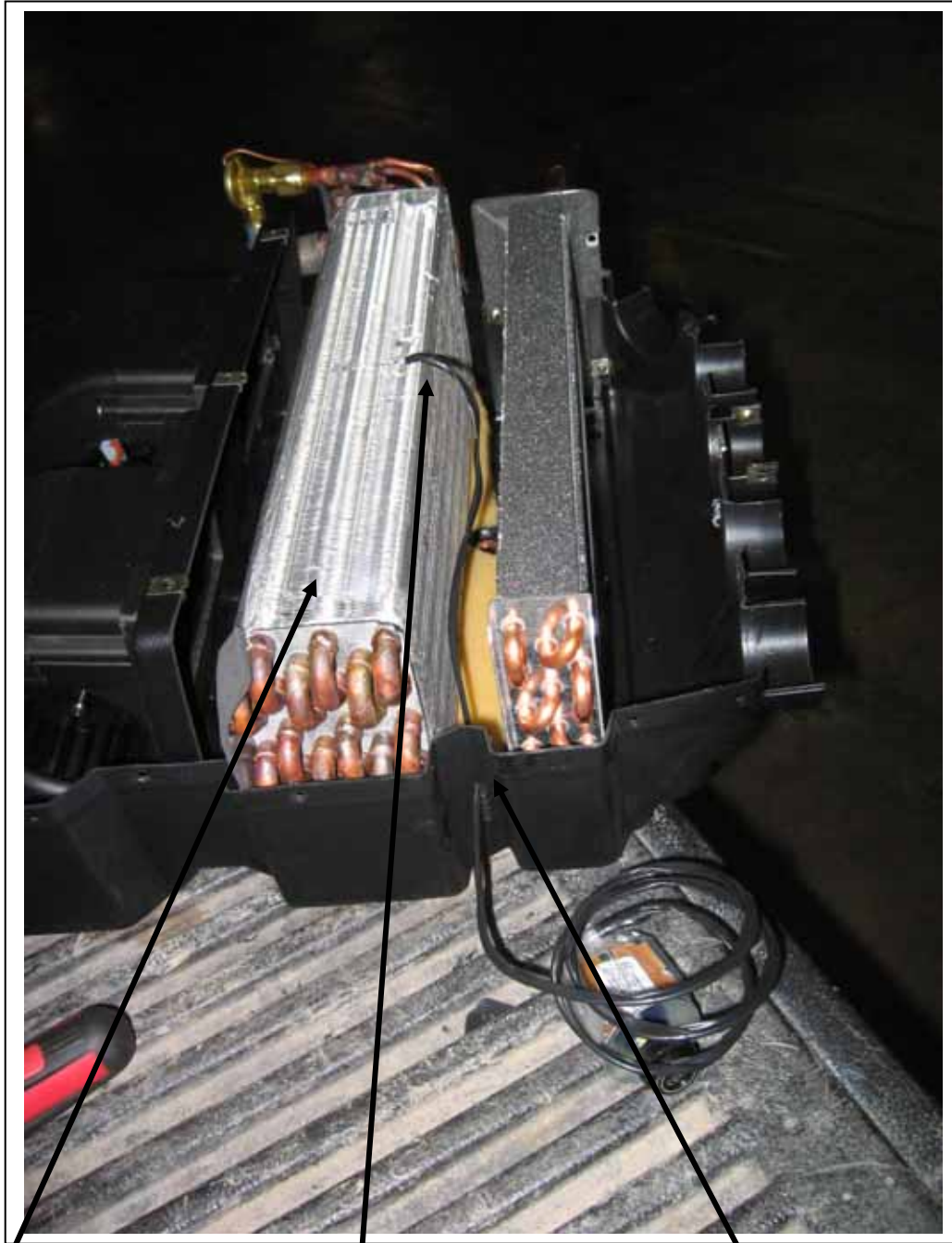
Copper glue in drain tube adaptor in place.

7. Notch out the bottom right side of the box as shown to accommodate the bottom fitting of the evaporator coil.



Plastic cut out of this area for evaporator fitting.

8. Slide the evaporator coil into place with the fittings out the right side of the box.



Evaporator coil in place.

Insert thermostat probe in between first and second row of tubes four inches deep.

Drill 1/8" hole to install thermostat probe as shown.

9. Drill a 1/8" hole in the left end of the box between the two coils for the thermostat probe.





Thermostat probe.

L mount bracket.

½" drain tube adaptor

10. Notch the top half of the box to accommodate the evaporator fitting and then re-install it. Seal all around the fittings with Tar tape.



Notch out this area of the lid.

Seal with tar tape

Screws holding the box together.

11. Install the heat/cool box back into the cab and secure by screwing down the L bracket. Re-connect wiring and heater lines. Re-install all flex ducts.



Blower wiring plug

L mount bracket

Heater lines

12. Connect the A/C fittings to hoses by bringing the hoses up under the cab through the existing foam grommet and onto the evaporator fittings. Also bring the clutch wire up with the hoses. Tar tape all metal parts to stop sweating of the fittings.



Clutch wire

5/16" straight female fitting.

1/2" 90° female fitting.

13. Remove the inside vanes of the inside air recirculation louver to maximize the inside air recirculation in the cab.



Remove the inside vanes.

14. The outside filtered air intake for the cab is not designed for extreme climates and needs to be restricted to achieve the maximum cooling potential. This is done by removing the outside air intake panel on the right side of the cab, just behind the right door. On the back side of the air intake panel install the 6.5" X 6.5" piece of self adhesive foam so that it covers all but the bottom two louvered vents.



One vent left open

Foam panel in place



Air intake panel back in place.

15. Replace the outside air intake panel

**Compressor Mount:** The compressor mounts on the right front side of the engine and drives off an add on pulley in the crank.

Steps:

- 1) Unbolt the existing crank pulley by removing the four bolts. Remove the pulley and thin metal shield from the crank.



Crank pulley bolts

Original crank pulley

Thin metal shield



Crank shaft with pulley off

- 2) Install the supplied pulley onto the crank with the belled side towards the engine. Align the mount holes. Reinstall the original pulley back onto the crank. Do not replace the thin metal shield. Bolt both pulleys back down.



Add on pulley

Original crank pulley

- 3) Remove the muffler and exhaust pipe from behind the engine to give access to the compressor mount area.

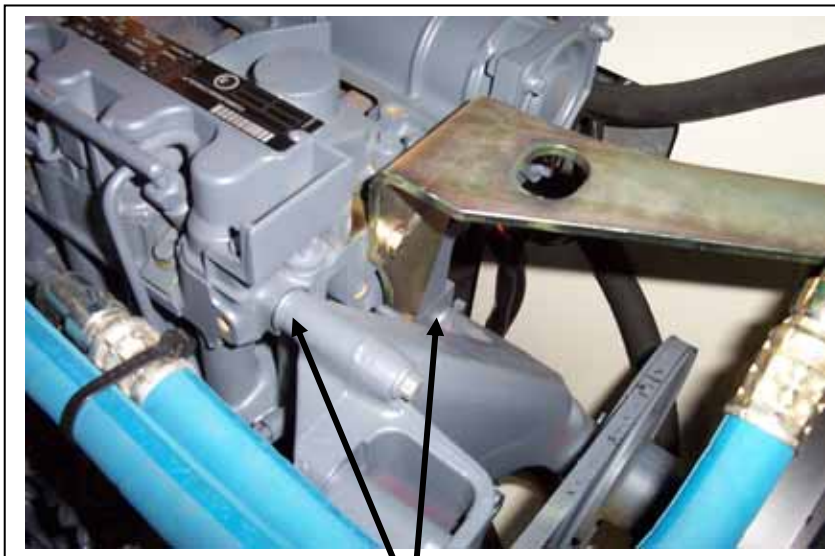


Muffler



Muffler and exhaust pipe removed

- 4) Loosen the three M8 bolts holding the alternator / fan assembly to the engine. Remove one at a time and install the large OD M8 flat washers in between the engine and the alternator fan assembly. One washer is cut so that it can slip around the lower mount bolt behind the alternator. Once all the washers are installed retighten the alternator / fan assembly. This will bring the alternator / fan assembly back into alignment with the crank pulley.



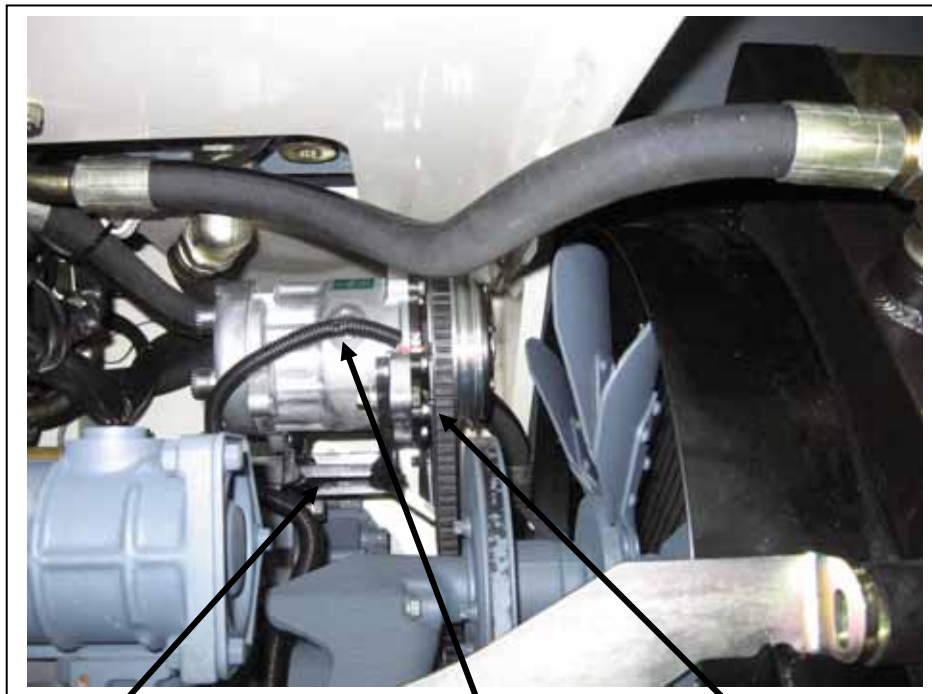
Washer mount locations





Cut washer goes in here

- 5) Bolt the main compressor mount bracket to the engine block on the cab side of the engine just above the engine mount bracket. Use the two M14 bolts and one M10 x 25MM bolt.

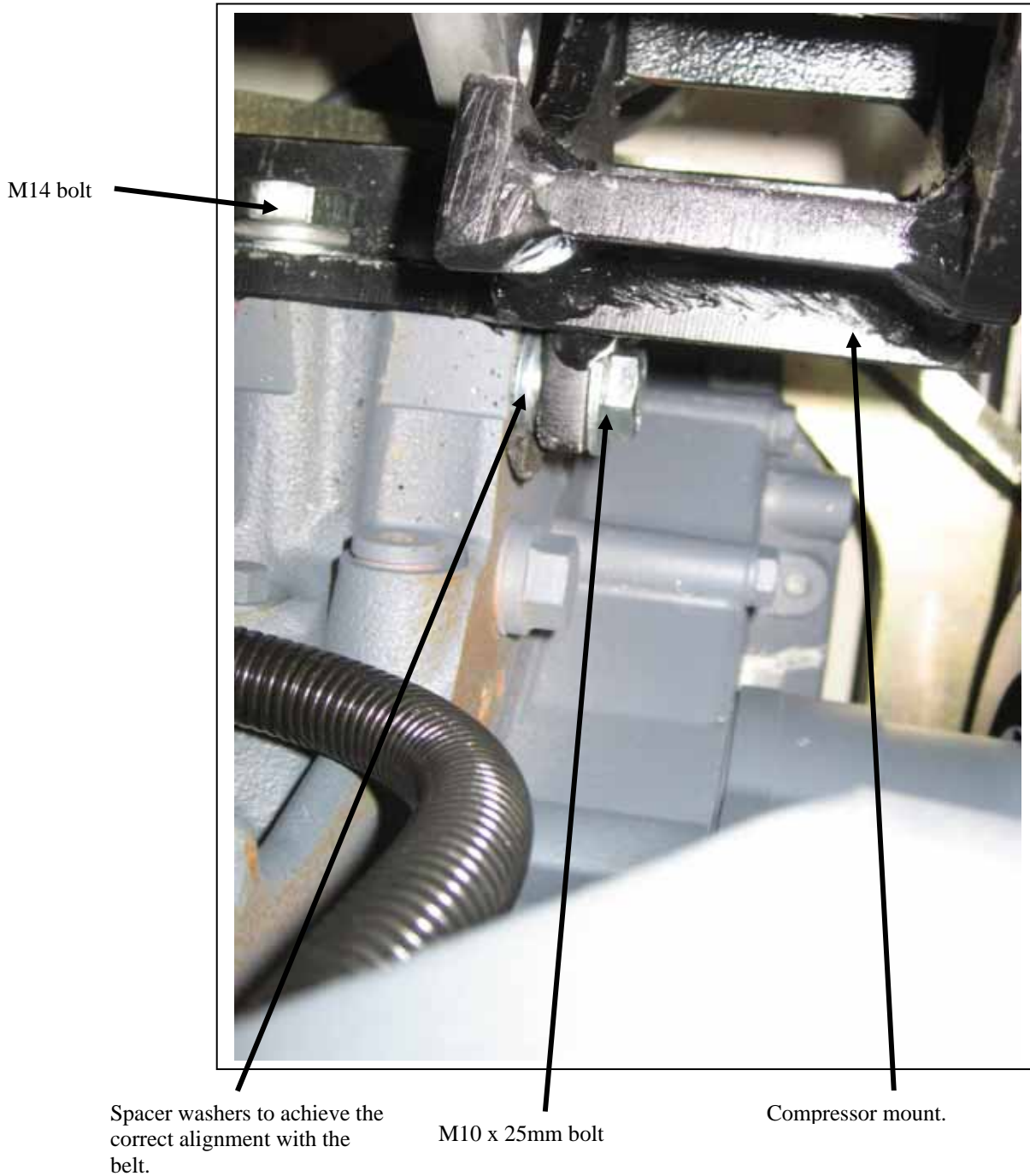


Mount bracket.

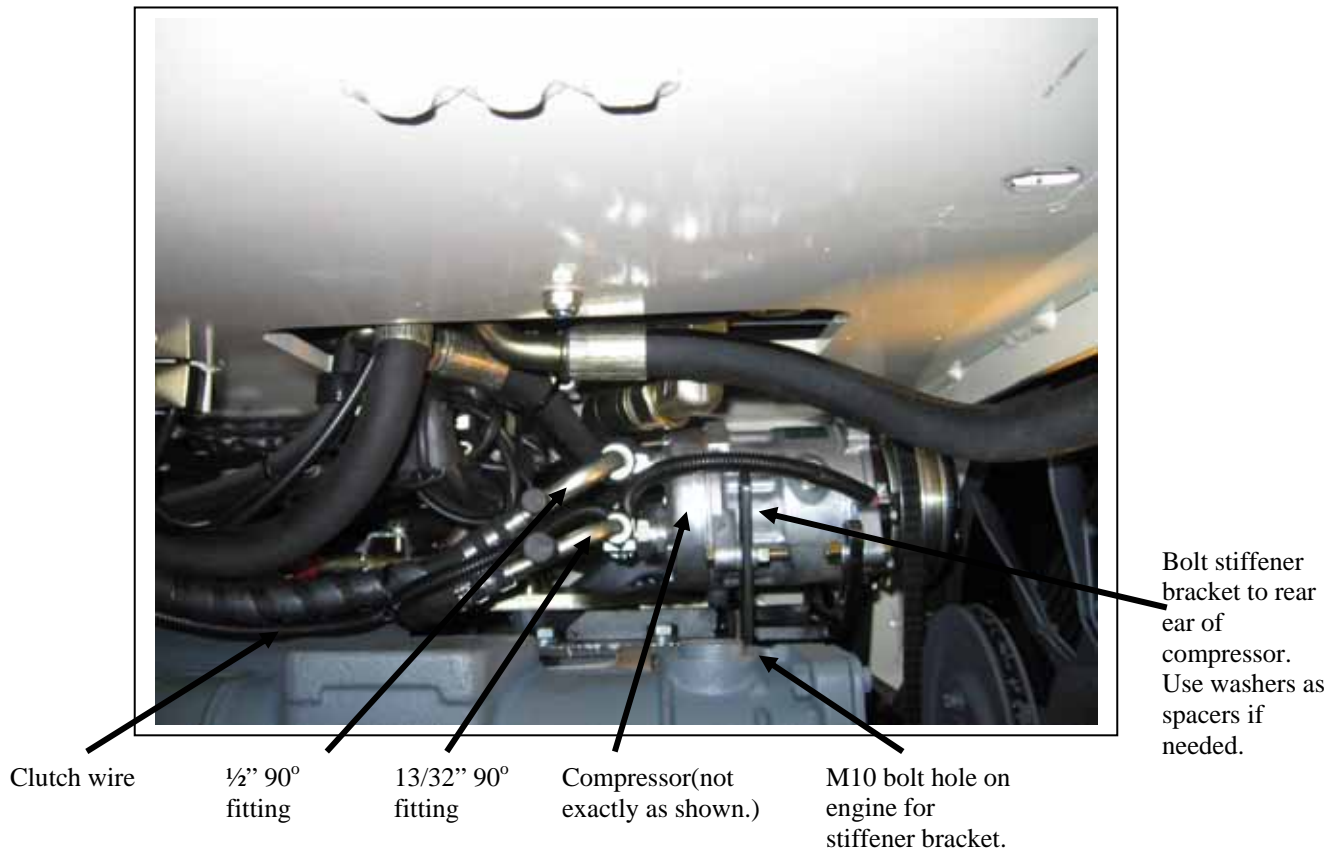
Compressor .(not exactly as shown)

Belt

- 6) Place the compressor onto the mount and use the 3/8" x 1 1/2" bolts to secure loosely in place. Install the drive belt around the add on crank pulley and the rear groove on the compressor. Check for alignment of the belt. If the compressor needs to move forward, loosen the mount bolts and slide forward to the proper position. Use M10 washers as spacers behind the front mount point. Re-tighten the mount and compressor.



- 7) Install the stiffener bracket between the engine and the top rear ear of the compressor. Use the hardware and spacers provided.

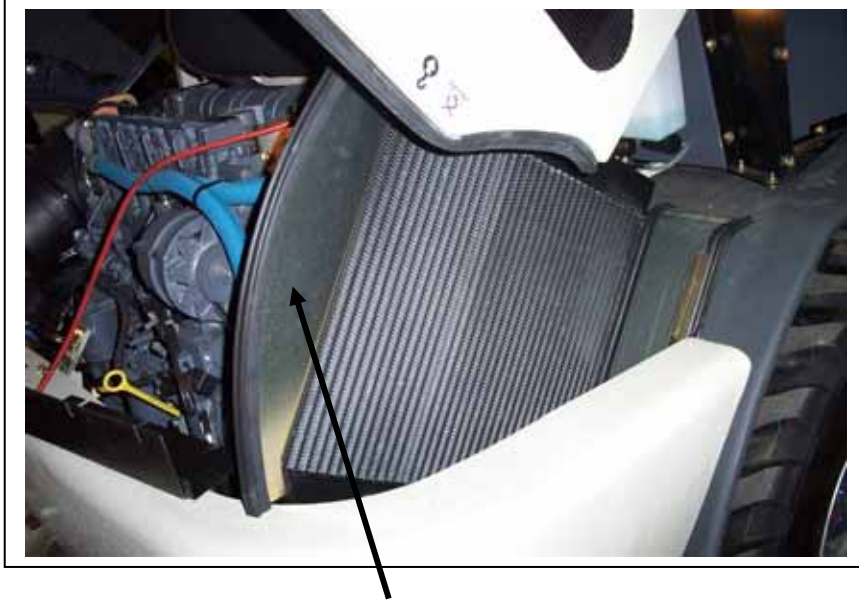


- 8) Install the fittings onto the fitting ports on the back of the compressor. Remove the caps from the compressor ports. Oil all contact surfaces on the fittings with PAG refrigerant oil before installing them.

**Condenser Installation:** The condenser is mounted to the intake side of the radiator using the existing bolts but with larger flat washers added.

Steps:

- 1) Remove the air dam from the rear end of the radiator.



Rear air dam

- 2) Remove the plastic fender from over the right rear wheel.



Remove plastic fender

- 3) Unbolt the bottom and front air dam so it can be pulled away from the radiator.



Bottom and front air dam unbolted and pulled away

- 4) Remove the six M8 bolts from each end of the radiator and install the large OD washer on each.



Large OD washers installed on existing bolts

- 5) Slide the condenser into place on the front of the radiator with the fittings on the rear end. Bolt the wheel side of the condenser to the radiator using the existing bolts and the large OD washers.



Condenser coil                      Condenser bracket                      M8 bolts

- 6) Reinstall the rear air dam and use the existing bolts and large OD washers to hold it and the rear condenser bracket on. Keep the condenser about 1/2" out from the radiator.



M8 bolts                      Rear air dam (condenser bracket underneath).



5/16" hose

13/32" hose

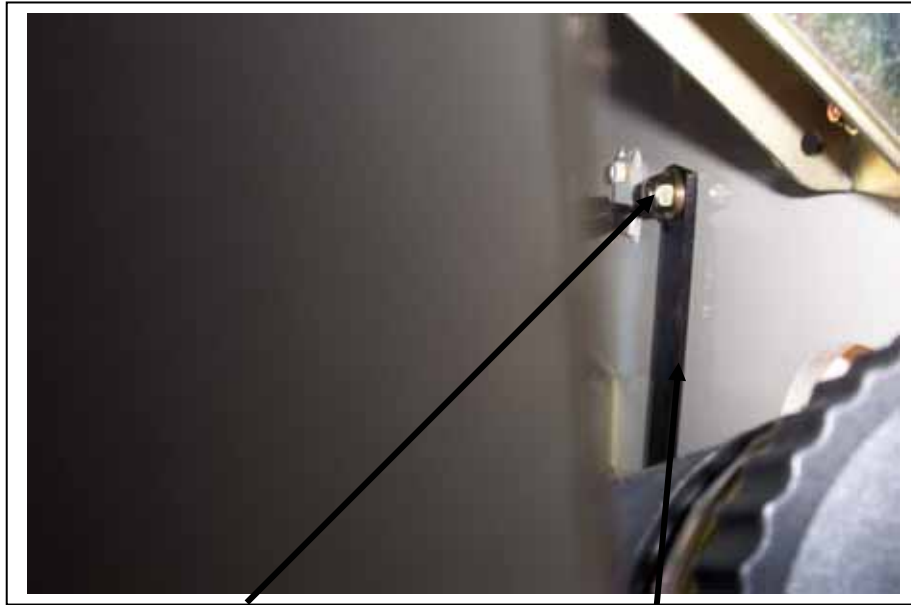
Condenser

7) Reinstall all removed parts.

**Drier Installations:** The drier mounts right behind the cab off one of the existing exhaust muffler mount bolts. It is just behind the fuel fill pipe.

Steps:

- 1) Remove the top left muffler mount bolt.
- 2) Install the straight drier bracket on the top left muffler mount bolt.



Muffler mount bolt

Drier bracket

- 3) Attach the receiver drier to the mount bracket using the two #48 gear clamps provided. Orient the drier with the inlet pointed towards the battery.



Drier

# 48 gear clamps



**Electrical:** The electrical system for the A/C is very straight forward. Power is taken from the blower switch wiring, over to the thermostat and then out of the cab through a hole in the bottom of the right hand console. From there it is routed over to the A/C hoses and back to the compressor.

Steps:

1. Drill a 7/16" hole to mount the thermostat just behind the heater control. Use the decal for proper spacing from the heater control.
2. Remove the switch panel containing the blower switch from the console.



Light grey wire

Blower switch

3. Splice into the wire coming off the blower switch that has full 12 volt power when the switch is set on any of its speeds. This should be the light grey. Splice into the wire using the in line ATO fuse holder. Connect the other end of the fuse holder to the thermostat. Install the 7.5 amp ATO fuse into its holder.



Thermostat with  
decal and knob.

Clutch wire out to  
compressor

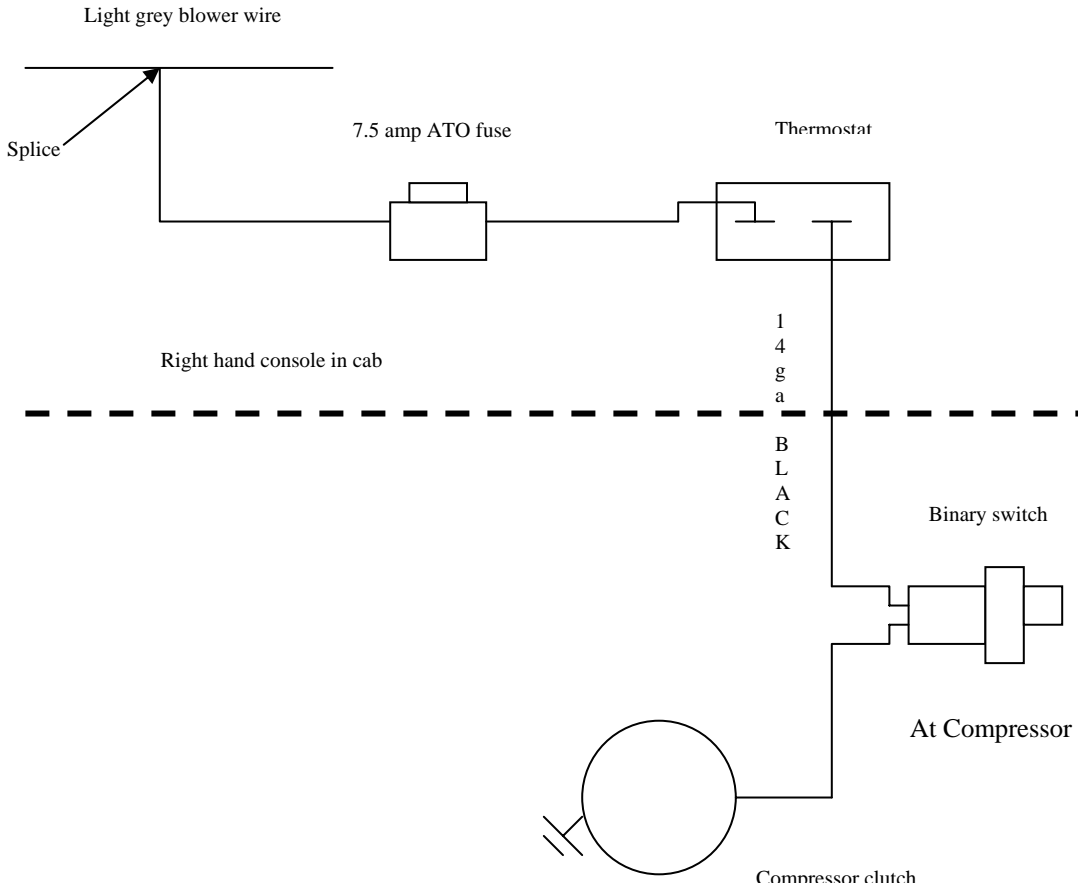
Wire from ATO  
fuse to thermostat.

In line ATO fuse holder

4. From under the cab, run the 14 gauge black wire in loom up into the right hand console and connect it to the other terminal on the thermostat. Run the thermostat probe as explained in the evaporator installation instructions.
5. Once the system has been tested and any adjustments made, the thermostat can be installed in the hole behind the heater control. Install the thermostat decal and knob as well.
6. Complete the running of the 14 gauge black wire from underneath the cab to the compressor by routing it along with the A/C hoses. At the compressor, plug the wire into one side of the binary switch. Connect the clutch wire coming off the compressor to the other side of the binary switch. Secure the wiring as required. In extreme environments all connections should be covered in a protective film ie: grease or silicone.

**SKL 824/34 Electrical**

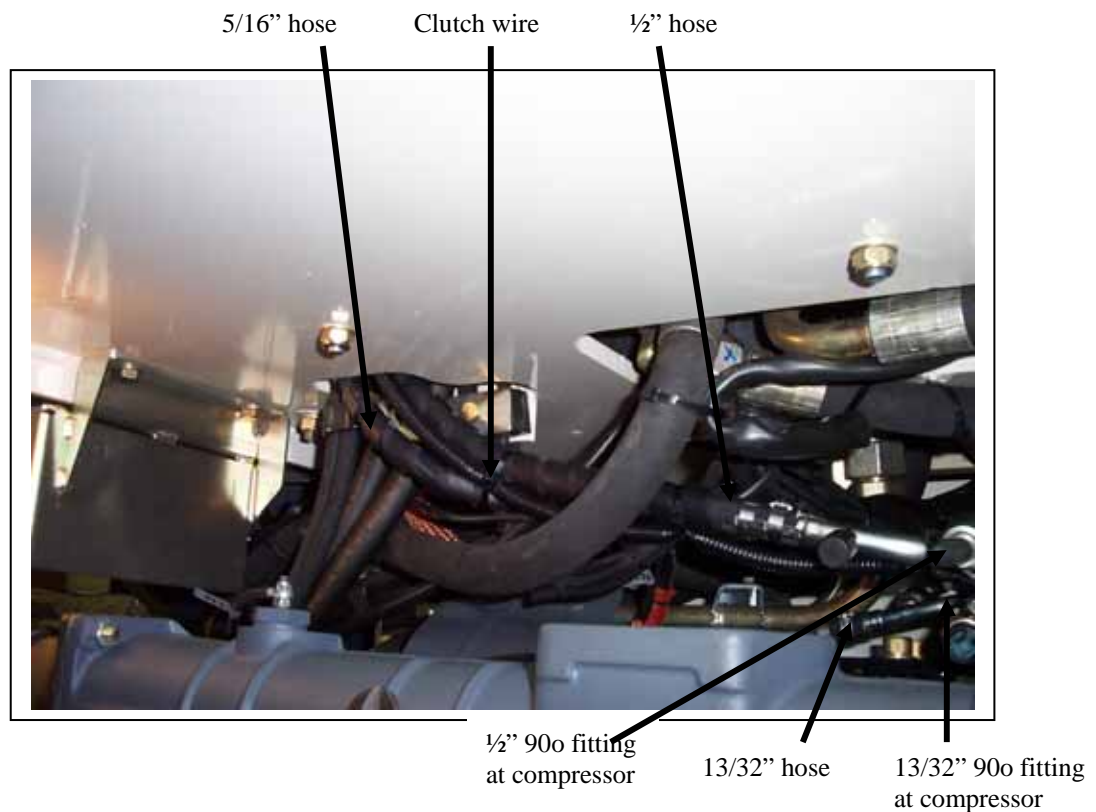
**12 Volt System**



**Hose runs:** The A/C hoses connect all the major components of the system together. They are all pre-cut and crimped. All the fittings require the proper sized “o” ring to be installed on them and all contact surfaces to be lightly oiled with refrigerant oil before final assembly on the machine.

Steps:

1. Starting at the compressor, the ½” hose connects to the ½” rotolock fitting on the compressor. Connect the ½” 90° female fitting with the R134a access on it to the ½” rotolock fitting (closest to cab). Run the hose from the compressor to the left side of the engine compartment, and forward through to the drier area. Cross over the top of the fuel tank and under the cab and into the cab beside the heater hoses. Connect the 90° ½” female fitting to the outlet pipe on the evaporator coil.



2. Starting at the compressor, the 13/32" hose connects to the 13/32" rotolock fitting on the compressor (closest to engine with binary switch). The 90° 13/32" female fitting with the R134a access on it attaches to the rotolock fitting and loops down under the engine and forward to the right side of the radiator. Run the hose through one of the existing rubber grommets in the bottom air dam. Connect the 90° 13/32" fitting to the top fitting on the condenser coil.



3. At the lower fitting in the condenser connect the female straight 5/16" fitting on the 98" long 5/16" hose. Loop the hose up, around, back down and through beside the 13/32" hose. Run the hose back under the engine along with the 13/32" hose. Meet up with the 1/2" hose and run it up on top of the fuel tank. Connect it to the inlet side of the drier. Connect the 90° 5/16" female fitting to the side of the drier marked "in". This should be pointing towards the right side of the machine.



5/16" hose

13/32" hose



5/16" line

13/32" line

Condenser

Grommets in bottom  
of air dam



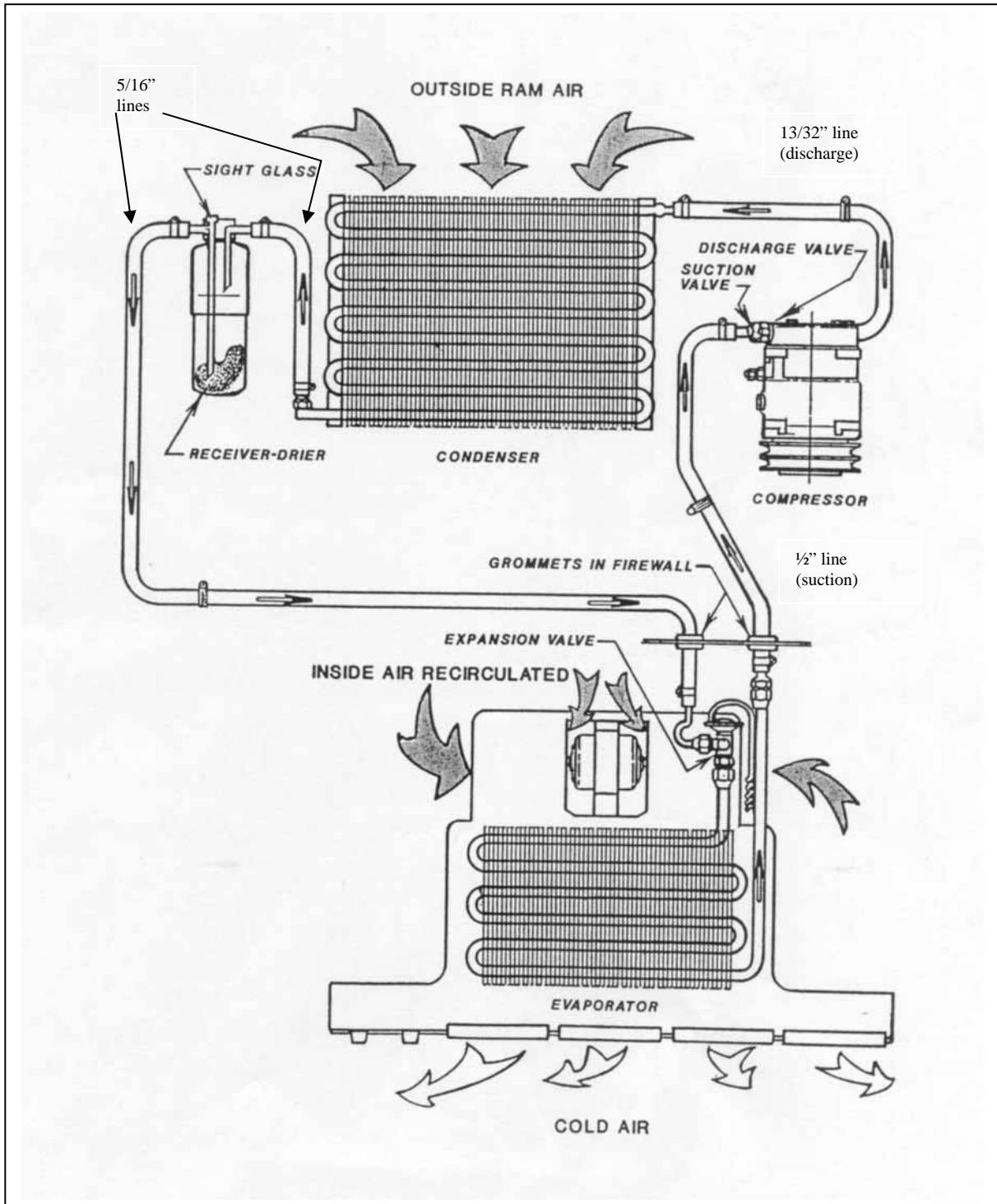
13/32" 90° fitting

5/16" straight fitting

Condenser coil

4. Connect the 90° 5/16" female fitting to the outlet of the drier and run it straight down and then forward under the cab along with the 1/2" hose. Bring the hose up into the cab and connect the straight 5/16" female fitting to the expansion valve on the evaporator coil.
5. Using tar tape, seal all the air gaps around the evaporator line into the evaporator/heater area and around all the lines exiting the cab. Secure all hoses and wiring using the tie wraps provided. Protect hoses from chaffing and rubbing using the hose wrap provided. Make sure the hoses are well secured close to all the fittings to reduce stress on the connections.
6. On many machines, the factory heater control valve does not close very tight and will leak a small amount of radiator fluid past the valve. This can greatly reduce the cooling performance of the A/C system. To solve this problem a heater line shut-off tap has been included on the kit. It should be installed in an easily accessible area of one of the heater lines.

## Refrigerant Flow Pattern in a Standard Air Conditioning System





## Thermostat Setting Procedures

- 1) Thermostat types
  - a) preset
  - b) adjustable
    - a) A preset thermostat is adjusted to its specific cut in and cut out temperatures when manufactured and does not have a rotary adjustment for the operator.
    - b) An adjustable or rotary thermostat has been manufactured to a predetermined cut in and cut out temperatures, but it is also operator adjustable to achieve the desired comfort level.

Both types of thermostats can have their factory settings adjusted by turning the setting screws on the body of the thermostat. One body type has the setting screws mounted externally and labeled for direction of rotation. The other body type requires the removal of the plastic end plate to expose the set screw.

- 2) Thermostat probe location: The location of the thermostat probe in an evaporator coil can be very important to achieve the maximum cooling potential of the coil while also preventing coil freeze-up. There is no set location for the thermostat probe to be put that will be optimum for all systems, but several rules of thumb may be followed:
  - a) Insert the probe in the coldest area of the evaporator coil.
  - b) Insert the probe from the top of the coil down, if possible.
  - c) Make sure that at least the last 3" of the thermostat probe are in the coil.

To find the most likely area where the coil is the coldest, consider these factors:

- 1) Direction of air flow through the coil.
  - 2) The coil area likely to have the lowest air flow.
  - 3) The inlet locations of the refrigerant into the coil.
  - 4) The inlet of the hotter outside air into the coil area.
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- 1) Usually the coldest side of the evaporator coil will be the air outlet side. Often the thermostat probe can be inserted between the last and second last row of tubes.
  - 2) The lower air flow area of the evaporator coil in most systems tends to be near either end of the coil. These areas will be colder
  - 3) The area of the coil that the refrigerant inlet tube(s) occupy should be the coldest part of the coil.
  - 4) If the system is equipped with an outside air intake, where and how that air is brought into the evaporator area can have a large effect on the coil temperature. If all the outside air is piped into the evaporator in one area, that area will be considerably warmer in hot weather.

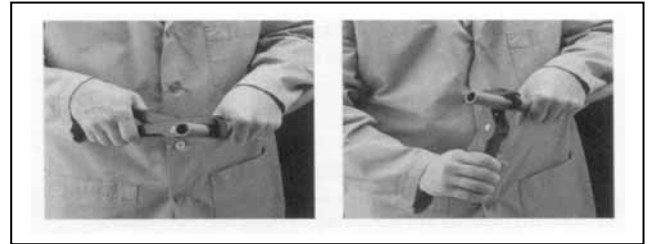
By looking at all these different factors, the area of an evaporator coil most likely to be the coldest can be determined.

Once the probe is inserted, the A/C system needs to be tested. Run the system to ensure that the thermostat is cycling the compressor off at the appropriate temperature. A core temperature ranging between 25° and 30° F should cause the thermostat to cycle off. The air temperature at the vent outlet closest to the evaporator coil should be between 38° F and 45° F when the compressor cycles off.

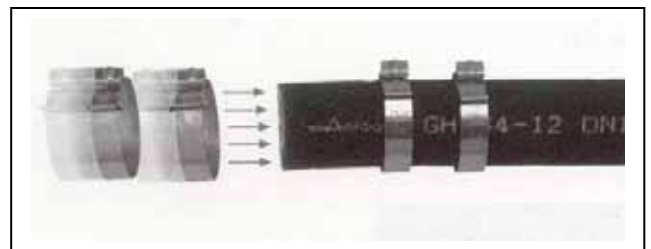
If the thermostat doesn't cycle off after a reasonable cool down period, and the air outlet temperature has dropped below 40° F, the cut in and cut out settings should be adjusted until the compressor is cycling on and off regularly. Let the system run for a decent time period (at least 15 min) and then check the evaporator coil for any signs of freezing.

## Aeroquip E-Z Clip Assembly Instructions

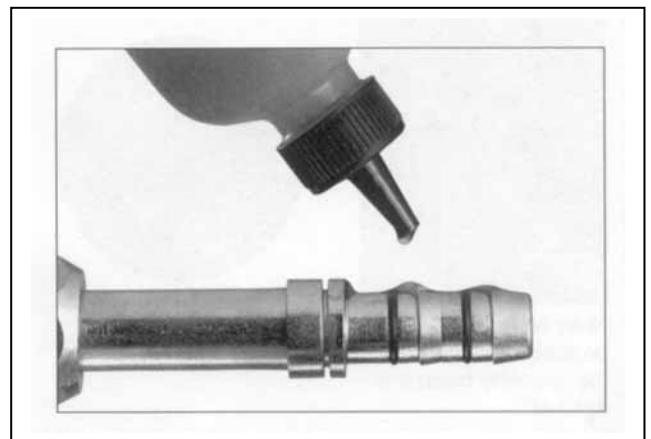
Step 1. Cut the hose to proper length with an appropriate cutting tool. Aeroquip's hand held hose cutter has been specially designed for cutting all non-wire reinforced hose, such as GH-134 Multi-Refrigerant hose. Be sure the cut is made square to the hose length.



Step 2. Install two proper-sized clips onto the cut end of the hose. Orientation of the clips does not affect the performance of the connection. However, for ease of assembly, both clips should have the same orientation. NOTE: Failure to slide the clips over the hose at this time will require the clips to be stretched over the hose or fitting later. This may permanently damage the clip.



Step 3. Lubricate the nipple with a generous amount of the refrigeration or A/C system's compressor lubricating oil. This MUST be done to lower the force of nipple insertion.



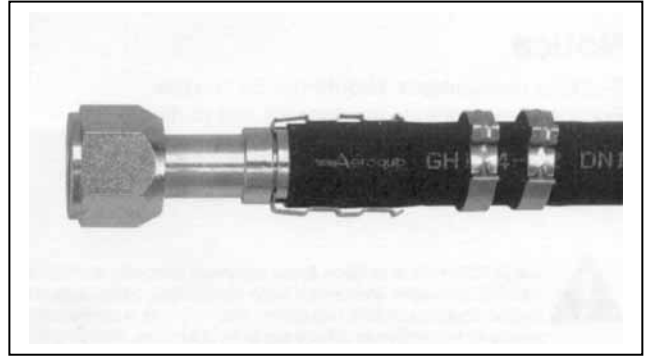
Step 4. Insert the nipple into the hose. To ensure that the nipple is fully inserted, check the gap between the cut end of the hose and the shoulder on the nipple. Care should be taken to avoid kinking or other damage to the hose during nipple insertion. NOTE: Be sure to wipe excess oil from the nipple and hose.



Step 5. Snap the cage into the groove on the nipple. The arms should extend over the hose length. When the cage has been correctly installed in the cage groove, the cage will be able to rotate in the groove.

This step **MUST** be performed to ensure:

1. The clips will be located over the O-rings on the nipple.
2. The connection will be compatible with the connection's pressure rating.



Step 6. Slide the clips over the cage arms and into the channels on each arm.



Step 7. Use the pliers to close the clips. The pliers should be positioned squarely on the clip connection points and should remain square during the closing of the clip.

**NOTICE:** E-Z Clip components should not be reused.

